# GASSING SYSTEM

- Carbon Dioxide Gassing System(C type)
- Nitrogen Gassing System(N type)
- Available in 2 types Gas (Mix Steam and Nitrogen, Nitrogen) Gassing System(SN type)
- Available in 3 types Gas (Mix Steam and Nitrogen, Nitrogen, Carbon Dioxide) Gassing System(SNC type)



# **Overview of GASSING SYSTEM**

This equipment supplies residual air displacement gas in the beverage container headspace.By blowing gas adjusted according to the purpose of use into the headspace while attaching can lids and caps, the oxygen inside the container is removed, preventing the contents from oxidizing and preserving the quality.

In addition, the degree of vacuum in the can is adjusted by blowing steam or steam + nitrogen mixed gas adjusted according to the purpose. (% 1).

## Feature

#### Optimal specifications for all cans and beverage containers

From simple equipment that supplies only one type of gas (C type, N type) to fully automatic multi-type equipment (SNC type) that automatically supplies several types of gas either singly or by mixing them, we have the optimal equipment for your filling line.

#### Compact size

The "steam control section," "gas control section," and "control panel" are integrated into the device to achieve compactness. Since it can be installed in a narrow filling room.

#### • Stable supply of steam by multi-stage decompression

Steam, which is easily affected by room temperature and has large pressure fluctuations at the supply source, is stably supplied by multi-stage pressure reduction.

#### • Uses high-precision mass flow meter

A high-precision mass flow meter is used to measure carbon dioxide and nitrogen.

#### • Simple and optimal control method

Fully automatic type (-A type) automatically adjusts 'mixing temperature' and 'gas flow rate' simply by selecting an arbitrary product type. There is no need for a pressure reducing valve or flow rate adjustment.

Semi-automatic type (-SA type) manually adjusts the "gas flow rate" and automatically adjusts the "mixing temperature".

Manual type (-M type) manually adjusts the "mixing temperature" and "gas flow rate".



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Approximately 50 types of product can be registered as standard. Since each set value can be registered for each beverage type and capacity, adjustment before manufacturing is not required. In addition to local product selection, remote automatic selection is also possible.

#### Safe management with good visibility(% 2)

All necessary information such as "temperature", "flow rate", "pressure", "valve open/close status" and "alarm" of the supplied gas are displayed on the touch panel. The device is easy to monitor.

#### • Lots of extra options

There are many options such as multiple supply of bubble breaker gas, water supply for seamer cleaning, control panel separated type, sanitary specifications, various communi--cation specifications, etc.

| Model              | C-M                  | C-A    | N-M              | N-A                | SN-M                   | SN-SA            | SN-A               | SNC-M                   | SNC-SA           | SNC-A    |
|--------------------|----------------------|--------|------------------|--------------------|------------------------|------------------|--------------------|-------------------------|------------------|----------|
| Supply gas         | Carbon dioxide       |        | Nitrogen         |                    | Nitrogen               |                  |                    | Carbon dioxide、Nitrogen |                  |          |
| Supply gas         |                      |        |                  |                    | Mix Steam and Nitrogen |                  |                    | Mix Steam and Nitrogen  |                  |          |
| Control method     | Manual               | Auto   | Manual           | Auto               | Manual                 | Semi Auto        | Auto               | Manual                  | Semi Auto        | Auto     |
| Temp stability     |                      |        |                  |                    | $\triangle$            | 0                | 0                  | $\bigtriangleup$        | 0                | 0        |
| Gas flow stability | $\bigtriangleup$     | 0      | $\bigtriangleup$ | 0                  | $\bigtriangleup$       | $\triangle$      | 0                  | $\triangle$             | $\triangle$      | 0        |
| Number of preset   | 1                    | 50~    | 1                | $50\sim$           | 1                      | 1                | $50\sim$           | 1                       | 1                | $50\sim$ |
| Optionalfunction   | ×                    | 0      | ×                | 0                  | ×                      | $\bigtriangleup$ | 0                  | ×                       | $\bigtriangleup$ | 0        |
| W                  | 700×                 | 1000×  | 700×             | 1000×              | 1000×                  | 1200×            | 1400×              | 1000×                   | 1100×            | 1500×    |
| Size (mm) D        | 400×                 | 600×   | 400×             | 600×               | 500×                   | 600×             | 600×               | 500×                    | 600×             | 600×     |
| н                  | 1800                 | 1800   | 1800             | 1800               | 1800                   | 1800             | 1800               | 1800                    | 1800             | 1800     |
| Weight(Kg)         | 80Kg                 | 100Kg  | 80Kg             | 100Kg              | 120Kg                  | 160Kg            | 180Kg              | 140Kg                   | 180Kg            | 200Kg    |
| Power consumption  | 2P,AC100V,Max 0.8KVA |        |                  |                    | 2P,AC100V,Max 1.0KVA   |                  |                    | 2P,AC100V,Max 1.0KVA    |                  |          |
| Steam              |                      |        |                  | 60Kg/h(0.6~0.8Mpa) |                        |                  | 60Kg/h(0.6~0.8Mpa) |                         |                  |          |
| Carbon dioxide     | 1500NL/m             |        |                  |                    |                        |                  |                    | 1200NL/m 1              |                  | 1500NL/m |
|                    | (0.6~0               | .8MPa) |                  |                    |                        |                  |                    | (0.6~0.8MPa)            |                  |          |
| Nitrogen           |                      |        | 1500N            | 1500NL/m           |                        | 1000NL/m         |                    |                         | 1500NL/m         |          |
|                    |                      |        | (0.6~0.8MPa)     |                    | (0.6~0.8MPa)           |                  |                    | (0.6~0.8MPa)            |                  |          |
| Instrument air     | 20NL/m               | 40NL/m | 20NL/m           | 40NL/m             | 30NL/m                 | 40NL/m           | 60NL/m             | 30NL/m                  | 40NL/m           | 60NL/m   |
|                    | (0.5~0.8MPa)         |        |                  |                    |                        |                  |                    |                         |                  |          |

## List of standard specification

× 1 : Standard on "-A type", optional on "-M type" and "-SA type".

% 2 : Touch panel option needs to be added to "-A type".

%Each screen is for printing, so the display may be partially different on the actual equipment. Subject to change without notice for functional improvement.

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